SAFETY DATA SHEET

1. Product and Company Identification

Product Name: 3% Silicone A4 and Silicone Mist A4 Tanks
Product Code: 131392, 131407, 131409, 131411    Product Type: Mold Release
Product Use: Mold Release

Manufacturer: IMS Company
Address: 10373 Stafford Road, Chagrin Falls, OH 44023-5296
WEB www.imscompany.com

Emergency Phone: 800-424-9300
Prepared by: Product Safety Advisor
Prepared/Revised: October 3, 2018
E-mail: sales@imscompany.com

NOTE: The information contained herein is accurate to the best of our knowledge. We do not suggest or guarantee that any hazards listed herein are the only ones which exist. We provide this information as guidance for providing personal protection to your employees. The user has the sole responsibility to determine the suitability of the materials for any use and the manner of use contemplated. The user must meet all applicable safety and health standards. We provide this information as guidance for providing personal protection to your employees.

2. Hazard Identification

Classification of substance or mixture:
Gases under pressure    Liquefied gas
Skin irritation     Category 2
Eye irritation     Category 2A
Germ cell mutagenicity     Category 2
Carcinogenicity     Category 1
Specific target organ toxicity - single exposure     Category 2

GHS Label Elements:
Signal Word: Danger

Hazard Statements:
H280    Contains Gas under pressure; may explode if heated
H315    Causes skin irritation.
H319    Causes serious eye irritation.
H341    Suspected of causing genetic defects.
H350    May cause cancer.
H371    May cause damage to organs.

Prevention:
P201    Obtain special instructions before use.
P202    Do not handle until all safety precautions have been read and understood.
P281    Use personal protective equipment as required.
P260    Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.
P264    Wash skin thoroughly after handling.

P270 Do not eat, drink or smoke when using this product.
P280 Wear protective gloves/ eye protection/ face protection.

Response

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 +P338
P308 + P313
P309 + P311 IF exposed or concerned: Get medical advice/ attention.
IF exposed or if you feel unwell: Call a POISON CENTER or doctor/ physician.
P321 Specific treatment (see supplemental first aid instructions on this label).
P332 + P313 IF skin irritation occurs: Get medical advice/ attention.
P337 + P313 IF eye irritation persists: Get medical advice/ attention.
P362 Take off contaminated clothing and wash before reuse.
P405 Store locked up
P410 + P403 Protect from sunlight. Store in well ventilated place.
P501 Dispose of contents/ container to an approved waste disposal plant.

3. Composition of Ingredients

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>CAS #</th>
<th>Percent</th>
</tr>
</thead>
<tbody>
<tr>
<td>Trichloroethylene</td>
<td>79-01-6</td>
<td>40-60%</td>
</tr>
<tr>
<td>1,1,1,2-Tetrafluoroethane (134a)</td>
<td>811-97-2</td>
<td>40-60%</td>
</tr>
<tr>
<td>Dimethylpolysiloxane</td>
<td>63148-62-9</td>
<td>.05-10</td>
</tr>
<tr>
<td>Carbon Dioxide</td>
<td>124-38-09</td>
<td>1-5%</td>
</tr>
</tbody>
</table>

4. First Aid Measures

Eye Contact:
Flush with warm water for 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Seek medical attention.

Skin Contact:
Wash with soap and water. Remove any contaminated clothing and launder before reusing. If irritation persists, seek medical attention.

Inhalation:
Remove exposed individual to fresh air, protecting yourself. Restore breathing if necessary. Contact a physician.

Ingestion:
Seek medical attention. If individual is drowsy or unconscious, do not give anything by mouth; place individual on the left side with the head down. Contact a physician, medical facility, or poison control center for advice about whether to induce vomiting. If possible, do not leave individual unattended.

5. Fire Fighting Measures
Flash Point: None

Flammable limits in air, % by volume:
Upper: No Information
Lower: No Information

Extinguishing Media:
Dry chemical, carbon dioxide, halon, or foam is recommended. Water spray may be used to cool containers or structures. Halon may decompose into toxic materials and carbon dioxide will displace oxygen, take proper precautions when using these materials.

Unusual Fire & Explosion Hazards:
This material may be ignited by extreme heat, sparks, flames or other ignition sources (static electricity). Vapors are heavier than air and will collect in low areas (sewers) or travel considerable distances. If containers are not cooled in a fire, they may rupture and ignite.

Special Fire Fighting Procedures:
At elevated temperatures (over 130°F) container may burst, vent or rupture; use equipment or shielding to protect personnel. Cooling exposed containers with streams of water may be helpful. Emergency responders should wear self-contained breathing apparatus. Wear other protective gear as conditions warrant. Keep unauthorized people out and try to contain spills or leaks if it can be done safely. Material will float on water, avoid spreading the fire.

6. Accidental Release Measures

Spill or Leak Instructions
Contain spill with dikes of soil or nonflammable absorbent to minimize contaminated area. Avoid run-off into storm sewers and ditches leading to waterways. If required, notify state and local authorities. Place leaking containers in well-ventilated area. Clean up small spills by using a nonflammable absorbent or flushing sparingly with water. Contain larger spills with nonflammable diking or absorbent. Clean up by vacuuming or sweeping.

Keep unnecessary people away; isolate hazard area and deny entry. Stay upwind; keep out of low areas. Assess the spill situation, as the spill may not evolve large amounts of hazardous airborne contaminants in many outdoor spill situations. It may be advisable in some cases to simply monitor the situation until spilled product is removed.

7. Handling and Storage

Handling:
Store below 120°F in cool, dry area, out of direct sunlight and away from strong oxidizers. Do not puncture or burst. Use in accordance with good work place practices. Use with adequate ventilation. Keep containers closed when not in use. Always open containers slowly to allow any excess pressure to vent. Avoid breathing vapor. Avoid contact with eyes, skin or clothing. Wash thoroughly with soap and water after handling. Decontaminate soiled clothing thoroughly before re-use. Destroy contaminated leather clothing.

Empty containers may contain residues from the product. Treat empty containers with the same precautions as the material last contained. Do not cut, weld or apply heat to empty containers Do not incinerate
Storage:
Store in a cool, dry area, away from heat or direct sunlight. Keep containers closed when not in use. Do not store with incompatible materials.

8. Exposure Controls / Personal Protection

Protective Equipment:
Use synthetic gloves if necessary to prevent excessive skin contact. Do not wear contacts and always use ANSI approved safety glasses or splash shield.

Engineering Controls:
General or dilution ventilation is frequently sufficient as the sole means of controlling employee exposure. Local ventilation is usually preferred. Use a NIOSH approved respirator if ventilation is not adequate to maintain exposures below TLV levels.

Respiratory Protection:
Use adequate ventilation to maintain exposure limits. If the exposure limits of the products or any of its components is exceeded, an approved organic vapor mask should be used (consult your safety equipment supplier). Above Exposure limits, an approved self-contained breathing apparatus or airline respirator with full face-piece is required.

Other Suggested Equipment:
Eye wash station and emergency showers should be available. Spill containment equipment should be available.

Discretion Advised:
We take no responsibility for determining what measures are required for personal protection in any specific application. The general information should be used with discretion.

Exposure guidelines:

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>CAS #</th>
<th>Exposure Limits</th>
</tr>
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<tbody>
<tr>
<td>Trichloroethylene</td>
<td>79-01-6</td>
<td>OSHA Z2 (TWA) 100 ppm</td>
</tr>
<tr>
<td></td>
<td></td>
<td>OSHA Z2 (Ceiling) 200 ppm</td>
</tr>
<tr>
<td></td>
<td></td>
<td>OSHA Z2 (Max) 300 ppm</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ACGIH (TWA) 10 ppm</td>
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<tr>
<td></td>
<td></td>
<td>ACGIH (STEL) 25 ppm</td>
</tr>
<tr>
<td>1,1,2-Tetrafluoroethane (134a)</td>
<td>811-97-2</td>
<td>Supplier (TWA) 1000 ppm</td>
</tr>
<tr>
<td>Dimethylpolysiloxane</td>
<td>63148-62-9</td>
<td>NE</td>
</tr>
<tr>
<td>Carbon Dioxide</td>
<td>124-38-09</td>
<td>OSHA Z-1 (TWA) 5,000 ppm</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ACGIH (TWA) 5,000 ppm</td>
</tr>
</tbody>
</table>

9. Physical and Chemical Properties

Appearance: Clear mist as dispensed from tank   Odor: Negligible
Evaporation Rate: Ether = 1 Slower   Melting/Freezing point: NE
PH: NA   Flash Point: NE
Initial Boiling point and boiling range: NE
Flammability: Nonflammable
Vapor density: >1 (Air=1)
Relative density: NE
Partition coefficient: NE
Decomposition temperature: NE
Flammable limits in air, % by volume:
Upper: NA
Lower: NA

10. Stability and Reactivity

Stability: Stable
Conditions to Avoid: Heat, spark, and open flame
Incompatibility: Strong-Oxidizing Agents
Hazardous Decomposition: May form carbon dioxide and carbon monoxide, Chlorine, hydrogen chloride, Phosgene, hydrocarbons.
Hazardous Polymerization: Will not occur

11. Toxicological Information

Component Toxicological Information:

Acute oral toxicity
TRICHLOROETHYLENE LD 50 Rat: 4,920 mg/kg

Acute inhalation toxicity
TRICHLOROETHYLENE LC 50 Rat: 12000 ppm, 4 h
1,1,1,2-Tetrafluoroethane (134a) LC50 Rat > 500000 ppm 4 h

Acute dermal toxicity
TRICHLOROETHYLENE LD 50 Rabbit: > 20 g/kg

Germ cell mutagenicity
Laboratory experiments have shown mutagenic effects. In vitro tests showed mutagenic effects.

Carcinogenicity
This product is or contains a component that has been reported to be probably carcinogenic based on its IARC, OSHA, ACGIH, NTP or EPA classification.

Possible human carcinogen
IARC: 2A-Group 2A: Probably carcinogenic to humans (trichloroethylene)
NTP: Reasonably anticipated to be a human carcinogen (trichloroethylene)
OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

12. Ecological Information

ECOTOXICOLOGICAL INFORMATION:
TRICHLOROETHYLENE  Extreme toxicity.
LC50: 52 ppm (96 hr, Sheephead Minnow)
LC50: 14 ppm (96 hr, Mysis Shrimp)
EC50: 95 ppm (96 hr, Marine Alga)

ENVIRONMENTAL FATE:
No data at this time.

13. Disposal Considerations

Do not puncture or burn containers. Give empty, leaking, or full containers to disposal service equipped to handle and dispose of (pressurized) containers. Dispose of spilled material in accordance with state and local regulations for waste that is non-hazardous by Federal definition. Note that this information applies to the material as manufactured; processing, use, or contamination may make this information inappropriate, inaccurate, or incomplete.

Note that this handling and disposal information may also apply to empty containers, liners and rinsate. State or local regulations or restrictions are complex and may differ from federal regulations. This information is intended as an aid to proper handling and disposal; the final responsibility for handling and disposal is with the owner of the waste. See Section 9 - Physical and Chemical Properties.

14. Transport Information

Ground (US DOT) & Vessel
Compressed Gas NOS (Carbon Dioxide/
1,1,1,2-Tetrafluoroethane/Trichloroethylene)
Class 2.2 Non-flammable Gas,
UN 1956
ERG #12

15. Regulatory Information

Environmental Regulations

SARA 302/304:
None

SARA 311/312:
Immediate (x) Delayed ( ) Fire (x) Reactive ( ) Sudden Release of Pressure (x)

Section 313
This product contains:

Trichloroethylene  76-01-6  96%

CELCRA
Trichloroethylene  76-01-6  96%

California Prop. 65
WARNING: This product contains a chemical known in the State of California to cause cancer.
Trichloroethylene

All the chemicals used in this product are TSCA listed.
Check with your local regulators to be sure all local regulations are met.
16. Other Information

Hazard ratings This information is intended solely for the use of individuals trained in the NFPA and/or HMIS systems.

HMIS: Health: 2 Flammability: 2 Reactivity: 0

RATING: 4-EXTREME 3-HIGH 2-MODERATE 1-SLIGHT 0-INSIGNIFICANT

Note:
For industrial use only. The information contained herein is accurate to the best of our knowledge. We do not suggest or guarantee that any hazards listed herein are the only ones which exist. We make no warranty of any kind, express or implied, concerning the safe use of this material in your process or in combination with other substances. Effects can be aggravated by other materials and/or this material may aggravate or add to the effects of other materials. This material may be released from gas, liquid, or solid materials made directly or indirectly from it. User has the sole responsibility to determine the suitability of the materials for any use and the manner of use contemplated. User must meet all applicable safety and health standards. Possession of an SDS does not indicate that the possessor of the SDS was a purchaser or user of the subject product.