SAFETY DATA SHEET

1. Product and Company Identification

Product Name: Dry Film 4A
Product Code: 131410
Product Type: Aerosol
Product Use: Mold Release

Manufacturer: IMS Company
Address: 10373 Stafford Road
Chagrin Falls, OH 44023-5296
WEB www.imscompany.com

NOTE: The information contained herein is accurate to the best of our knowledge. We do not suggest or guarantee that any hazards listed herein are the only ones which exist. We provide this information as guidance for providing personal protection to your employees. The user has the sole responsibility to determine the suitability of the materials for any use and the manner of use contemplated. The user must meet all applicable safety and health standards. We provide this information as guidance for providing personal protection to your employees.

2. Hazard Identification

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)

- Aerosols Category 2
- Gases under pressure Liquefied gas
- Skin Irritation Category 2
- Eye Irritation Category 2A
- Reproductive toxicity Category 2
- Specific target organ toxicity single exposure Category 3 (Central nervous system)
- Aspiration hazard Category 1

Pictograms:

Signal Word: Danger

H223 Flammable aerosol
H280 Contains gas under pressure; may explode if heated
H315 Causes skin irritation
H319 Causes serious eye irritation
H361 Suspected of damaging fertility or the unborn child
H336 May cause drowsiness or dizziness
H304 May be fatal if swallowed and enters airways

Precautionary Statements:

Prevention
P201 Obtain special instructions before use
P202  Do not handle until all safety precautions have been read and understood
P281  Use personal protective equipment as required.
P210  Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P211  Do not spray on an open flame or other ignition source.
P251  Pressurized container: Do not pierce or burn, even after use.
P261  Avoid breathing dust/fume/gas/mist/vapours/spray.
P271  Use only outdoors or in a well ventilated area
P264  Wash thoroughly after handling
P280  Wear protective gloves/protective clothing/eye protection/face protection.

Response:
P308+P313+P314  If exposed, concerned, or feel unwell: Get medical advice/attention
P301+P310  If Swallowed: Immediately call a poison center or doctor
P331  Do not induce vomiting
P302 + P352  If on skin: Wash with plenty or soap and water.
P332+P313  If skin irritation occurs: Get medical advice/attention.
P362  Avoid breathing dust/fume/gas/mist/vapours/spray.
P304+P340  If Inhaled: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P312  Call a poison center/doctor if you feel unwell
P305+P351+P338  If in eyes Rinse cautiously with water for several minutes, remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313  If eye irritation persists: Get medical advice/attention.
P403+P405  Store in well ventilated place. Store locked up.
P410+P412  Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F
P501  Dispose of contents/container in accordance with local/regional regulations.

3. Composition information on ingredients

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>CAS #</th>
<th>Percent</th>
</tr>
</thead>
<tbody>
<tr>
<td>1,1,-Difluoroethane (HFC-152a)</td>
<td>75-37-6</td>
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<td>Dimethyl Ether</td>
<td>115-10-6</td>
<td>30-40 %</td>
</tr>
<tr>
<td>Isohexane</td>
<td>92112-69-1</td>
<td>20-30</td>
</tr>
<tr>
<td>Cyclopentane</td>
<td>287-92-3</td>
<td>0-3%</td>
</tr>
<tr>
<td>N_Hexane</td>
<td>110-54-3</td>
<td>0-2 %</td>
</tr>
<tr>
<td>Isoproply Alcohol</td>
<td>67-63-0</td>
<td>&lt; 2 %</td>
</tr>
<tr>
<td>Isopropyl Alcohol</td>
<td>67-63-0</td>
<td>&lt; 2 %</td>
</tr>
<tr>
<td>Poly – TFE, Methylcyclohexyl</td>
<td>65530-85-0</td>
<td>&lt; 1 %</td>
</tr>
<tr>
<td>Polytetrafluoroethylene</td>
<td>9002-84-0</td>
<td>&lt; .5 %</td>
</tr>
</tbody>
</table>

4. First Aid Measures

Eye Contact:
Flush with warm water for 15 minutes. Seek medical attention.

Skin Contact:
Wash with soap and water. Remove any contaminated clothing and launder before reusing. If irritation persists, seek medical attention.

Inhalation:
Remove exposed individual to fresh air, protecting yourself. Restore breathing if necessary. Contact a physician.

Ingestion:
Immediately give the person two large glasses of water. Do not induce vomiting. Get medical attention immediately. **DO NOT GIVE AN UNCONSCIOUS OR CONVULSING PERSON ANYTHING BY MOUTH!**

### 5. Fire Fighting Measures

**Flash Point:** Flash point of propellant <0 degrees F.

**Flammable limits in air, % by volume:**
- **Upper:** 18 % (VOL.) Gas in air (propellant portion)
- **Lower:** 3.4 % (VOL.) Gas in air (propellant portion)

**Extinguishing Media:**
Dry chemical, carbon dioxide, halon, or foam is recommended. Water spray may be used to cool containers or structures. Halon may decompose into toxic materials and carbon dioxide will displace oxygen, take proper precautions when using these materials.

**Unusual Fire & Explosion Hazards:**
This material may be ignited by extreme heat, sparks, flames or other ignition sources (static electricity). Vapors are heavier than air and will collect in low areas (sewers) or travel considerable distances. If containers are not cooled in a fire, they may rupture and ignite.

**Special Fire Fighting Procedures:**
At elevated temperatures (over 130F) aerosol container may burst, vent or rupture; use equipment or shielding to protect personnel. Cooling exposed containers with streams of water may be helpful. Emergency responders should wear self-contained breathing apparatus. Wear other protective gear as conditions warrant. Keep unauthorized people out and try to contain spills or leaks if it can be done safely. Material will float on water, avoid spreading the fire.

### 6. Accidental Release Measures

**Spill or Leak Instructions**
Contain spill with dikes of soil or nonflammable absorbent to minimize contaminated area. Avoid run-off into storm sewers and ditches leading to waterways. If required, notify state and local authorities. Place leaking containers in well-ventilated area. Clean up small spills by using a nonflammable absorbent or flushing sparingly with water.

Contain larger spills with nonflammable diking or absorbent. Clean up by vacuuming or sweeping.

Keep unnecessary people away; isolate hazard area and deny entry. Stay upwind; keep out of low areas. Assess the spill situation, as the spill may not evolve large amounts of hazardous airborne contaminants in many outdoor spill situations. It may be advisable in some cases to simply monitor the situation until spilled product is removed.

### 7. Handling and Storage

**Handling:**
Store below 120°F in cool, dry area, out of direct sunlight and away from strong oxidizers. Do not puncture or burst. Use in accordance with good work place practices. Use with adequate ventilation. Keep containers closed when not in use. Always open containers slowly to allow any excess pressure to vent. Avoid breathing vapor. Avoid contact with eyes, skin or clothing. Wash thoroughly with soap and water after handling. Decontaminate soiled clothing thoroughly before re-use. Destroy contaminated leather clothing.

Empty containers may contain residues from the product. Treat empty containers with the same precautions as the material last contained. Do not cut, weld or apply heat to empty containers. Do not incinerate.

**Storage:**
Store in a cool, dry area, away from heat or direct sunlight. Keep containers closed when not in use. Do not store with incompatible materials.

8. Exposure Controls / Personal Protection

Protective Equipment:
Use synthetic gloves if necessary to prevent excessive skin contact. Do not wear contacts and always use ANSI approved safety glasses or splash shield.

Engineering Controls:
General or dilution ventilation is frequently sufficient as the sole means of controlling employee exposure. Local ventilation is usually preferred. Use a NIOSH approved respirator if ventilation is not adequate to maintain exposures below TLV levels.

Respiratory Protection:
Use adequate ventilation to maintain exposure limits. If the exposure limits of the products or any of its components is exceeded, an approved organic vapor mask should be used (consult your safety equipment supplier). Above 1000 ppm, an approved self-contained breathing apparatus or airline respirator with full face-piece is required.

Other Suggested Equipment:
Eye wash station and emergency showers should be available. Spill containment equipment should be available.

Discretion Advised:
We take no responsibility for determining what measures are required for personal protection in any specific application. The general information should be used with discretion.

Exposure guidelines:

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>CAS #</th>
<th>Percent</th>
<th>Exposure Limits</th>
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<tr>
<td>1,1-Difluoroethane (HFC-152a)</td>
<td>75-37-6</td>
<td>30-40%</td>
<td>1000 ppm 8 hour TWA (1)</td>
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<tr>
<td>Iso hexane</td>
<td>92112-69-1</td>
<td>20-30%</td>
<td>OSHA (TWA) 500 ppm</td>
</tr>
<tr>
<td></td>
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<td>ACGIH (TWA) 500 ppm</td>
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<td>ACGIH (TWA) 600 ppm</td>
</tr>
<tr>
<td>N-Hexane</td>
<td>110-54-3</td>
<td>0-4%</td>
<td>OSHA (TWA) 500 ppm</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>ACGIH (TWA) 50 ppm</td>
</tr>
<tr>
<td>Isopropyl Alcohol</td>
<td>67-63-0</td>
<td>&lt; 2%</td>
<td>OSHA (PEL) 400 ppm</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>ACGIH (TLV) 200 ppm</td>
</tr>
<tr>
<td>Isopropyl Alcohol</td>
<td>67-63-0</td>
<td>&lt; 2%</td>
<td>OSHA (PEL) 400 ppm</td>
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<td>Poly – TFE, Methylcyclohexyl</td>
<td>65530-85-0</td>
<td>&lt; 1%</td>
<td>NE</td>
</tr>
<tr>
<td>Polyterafluoroethylene</td>
<td>9002-84-0</td>
<td>&lt; .5%</td>
<td>10 mm/m³ 8 hour TWA</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>5 mg/m³ respirable dust (1)</td>
</tr>
</tbody>
</table>

(1) Supplier Acceptable Exposure Limit.
9. Physical and Chemical Properties

**Appearance:** Whiter mist as dispensed from aerosol can.
**Odor:** Negligible

**Evaporation Rate:** Ether = 1 Slower
**Melting/Freezing point:** NE

**PH:** NA
**Flash Point:** Flash point of propellant < 0°F

**Initial Boiling point and boiling range:** NE
**Vapor pressure:** >30 psi

**Flammability:** Flammable
**Vapor density >1 (Air=1)**
**Solubility:** negligible

**Relative density NE**
**Auto-ignition temperature:** NE

**Partition coefficient:** NE
**Viscosity:** NA

**Decomposition temperature:** NE

**Flammable limits in air, % by volume:**
**Upper:** 18 % (VOL.) Gas in air (propellant portion)
**Lower:** 3.4 % (VOL.) Gas in air (propellant portion)

10. Stability and Reactivity

**Stability:** Stable

**Conditions to Avoid:** Heat, spark, and open flame

**Incompatibility:** Strong-Oxidizing Agents

**Hazardous Decomposition:** Combustion will produce Carbon Monoxide, Carbon Dioxide and nitrogen-oxygen compounds.

**Hazardous Polymerization:** Will not occur

11. Toxicological Information

**Component Toxicological Information:**

- **Polyterafluoroethylene** (9002-84-0)
  - Oral: LD50 Rat > 11,280 mg/kg

- **Poly - TFE, Methylcyclohexyl** (65530-85-0)
  - Oral: ALD > 17,000 mg/kg

- **IPA** (67-63-0)
  - Oral: LD50 5,840 mg/kg
  - Inhalation: LC50 Rat 72.6 mg/l 4h
  - Dermal: LD50/rabbit 12,870 mg/kg

- **N-Hexane** (110-54-3)
  - Oral: LD 50 Rat: 25 g/kg
  - Inhalation: LC 50 Rat: 48000 ppm, 4 h
  - Dermal: LD 50 Rabbit: > 1.3 g/kg

- **Dimethyl Ether** (115-10-6)
  - Inhalation: LC50: 164,000 ppm in rats 4 h

- **HFC-152a** (75-37-6)
  - Oral ALD: >1500 mg/kg in rats
  - Inhalation ALC: 4 hour 383,000 ppm in rats

**Reproductive toxicity assessment n-hexane**
Some evidence of adverse effects on sexual function and fertility, and/or development, based on animal experiments

**Additional Information**
Prolonged or repeated contact with skin may cause:, defatting, dermatitis. Contact with eyes can cause:, Redness, blurred vision, provokes tears. Effects due to ingestion may include:, gastrointestinal discomfort, central nervous
system depression, lung irritation, chest pain, pulmonary edema, giddiness, slowed reaction time, slurred speech, headache, dizziness, drowsiness unconsciousness.

12. Ecological Information

110-54-3
Toxicity to fish: LL50 Pimephales promelas (fathead minnow) – 2.5 mg/l – 96 h
Toxicity to daphnia and other aquatic Invertebrates.
Toxicity to algae: EL50 Chlorella vulgaris (Fresh water algae) – 12840 mg/l/13h
EC50 –Skeletoma – 0.30 mg/l – 8h
75-37-6
Toxicity to fish: LC50 / 96 h / Fish (unspecified species): 295,783 mg/l
Toxicity to aquatic invertebrates: EC50 / 48 h / Daphnia: 146,695 mg/l
115-10-6
Toxicity to fish: LC50/96 h/Poecilia reticulate (guppy): >4000 mg/l
Toxicity to aquatic invertebrates: EC50/48 h/Daphnia: >4000 mg/l
EC50/48 h/Daphnia: 755,549 mg/l
67-63-0 Isopropanol
Toxicity to Fish: LC 50 (pimephales promelas (fathead minnow)): 9,640 mg/l Exposure 96 h
Toxicity to daphnia: EC50 (Daphnia magna (water flea)): 10,000 mg/l Exposure 24 h
Toxicity to bacteria: toxicity threshold (pseudomonas putida): 1,050 mg/l Exposure 16 h
Ecotoxicity Assessment
Acute aquatic toxicity: Toxic to aquatic life with long lasting effects.

13. Disposal Considerations

Do not puncture or burn containers. Give empty, leaking, or full containers to disposal service equipped to handle and dispose of aerosol (pressurized) containers. Dispose of spilled material in accordance with state and local regulations for waste that is non-hazardous by Federal definition. Note that this information applies to the material as manufactured; processing, use, or contamination may make this information inappropriate, inaccurate, or incomplete.

Note that this handling and disposal information may also apply to empty containers, liners and rinsate. State or local regulations or restrictions are complex and may differ from federal regulations. This information is intended as an aid to proper handling and disposal; the final responsibility for handling and disposal is with the owner of the waste. See Section 9 - Physical and Chemical Properties.

14. Transport Information

Aerosols (limited quantity),
Class 2.1, ERG 126
AIR (IATA)
Aerosols (limited quantity),
Class 2.1, ERG 126, UN No. 1950
Vessel
Aerosol (Limited Quantity), Class 2.1, UN No 1950
15. Regulatory Information

Environmental Regulations

SARA 302/304:
None

SARA 311/312:
Immediate (x)  Delayed (x)  Fire (x)  Reactive ( )  Sudden Release of Pressure (x)

Section 313
n-hexane  110-54-3  1-1.5%

California Prop. 65:
None

All the chemicals used in this product are TSCA listed.
Check with your local regulators to be sure all local regulations are met.

16. Other Information

Hazard ratings This information is intended solely for the use of individuals trained in the NFPA and/or
HMIS systems.

NFPA: Level 2 Aerosol

HMIS: Health: 2 Flammability: 4 Reactivity: 0

RATING: 4-EXTREME  3-HIGH  2-MODERATE  1-SLIGHT  0-INSIGNIFICANT

Note:
For industrial use only. The information contained herein is accurate to the best of our knowledge. We do
not suggest or guarantee that any hazards listed herein are the only ones which exist. We make no warranty
of any kind, express or implied, concerning the safe use of this material in your process or in combination
with other substances. Effects can be aggravated by other materials and/or this material may aggravate or
add to the effects of other materials. This material may be released from gas, liquid, or solid materials
made directly or indirectly from it. User has the sole responsibility to determine the suitability of the
materials for any use and the manner of use contemplated. User must meet all applicable safety and health
standards. Possession of an SDS does not indicate that the possessor of the SDS was a purchaser or user of
the subject product.